













Zulassungsspiegel / Table of approvals

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Bezeichnung/ Designation	Ø [mm]	Zulassungs- Nr. / No. of approval	Ø [mm]	Zulassungs-Nr. / No. of approval	Gültig bis/ valid until	Ø [mm]	Gültig bis/ valid until	Ø [mm]	Gültig bis/ valid until	Ø [mm]	Gültig bis/ valid until
Massivdrahtelektroden / solid wires											
SW 70S G3Ti	X 0,6-1,2mm	11368.04									
SW 70S G3	X 0,6-1,6mm	11372.03	X 0,8-1,6mm	42.038.01/01	31.05.2022	X 0,8-1,6mm/ CO2/M21	07.12.2022	0,8-1,6mm bei M gas	30.01.2020		
SW 70S G3 BRONZE	X 0,6-1,6mm	11372.03	X 0,8-1,6mm	42.038.01/01	31.10.2021	X 0,8-1,6mm /CO2/M21	07.12.2022	X 1,2-1,6mm 0,8-1,6mm bei M gas	30.01.2020		
SW 70S G4	X 0,6-1,6mm	11373.02	X 0,8-1,6mm	42.038.02/01	31.05.2022	X 0,8-1,2mm/ M21	07.12.2022		30.01.2020		
SW 70S G4 BRONZE	0,6-1,6mm	11373.02	X 0,8-1,6mm	42.038.02/01	31.10.2021	X 0,8-1,2mm/M21	07.12.2022		30.01.2020		
SW 70S G4 MEC	X0,8-1,6	12628.03	X0,8-1,6	42.038.19	31.05.2022						
SW 70S G3 MEC	X0,8-1,6	12627.01	X0,8-1,6	42.038.18	31.05.2022						
SW 70S G4 BRILLANCE	X0,8-1,6	12337.05	X0,8-1,6	42.038.17	31.10.2021						
SW 70 G3 Si1 BRILLANCE	0,8-1,6	12847.00	0,8-1,6	42.038.21	30.04.2021						
SW 70 G4 Si1 BRILLANCE	0,8-1,6	12848.00	0,8-1,6	42.038.20	30.04.2021						
SW 70 G3Si1	X 0,8-1,6mm	12875.00	X 0,8-1,6mm	42.038.23	30.04.2021	X0,8-1,2mm	05.02.2023				
SW 70 G4Si1	X 0,8-1,6mm	12876.00	X 0,8-1,6mm	42.038.22	30.04.2021	X0,8-1,2mm	05.02.2023				
SW 100S NiMo	X 0,8-1,6mm	11592.03	X 0,8-1,6mm	42.038.12/04	31.05.2022						
SW 100S NiMoCr	X 0,8-1,6mm	11567.06	X 0,8-1,6mm	42.038.05/04	31.10.2021						
SW 120S NiMoCr	X 0,8-1,6mm	11929.03	X 0,8-1,6mm	42.038.15/04	31.05.2022						
SW 80S Ni1	X 0,8-1,2mm	12610.00									
SW 80S Ni2											
SW 80S NiCu			X 0,8-1,6mm	42.038.13/04	31.05.2022						
SW 80S CrMo1	X 0,8-1,6mm	11568.02	X 0,8-1,6mm	42.038.03/04	31.10.2021						
SW 80S CrMo5											
SW 80S Mo	X 0,8-1,6mm	11569.02	X 0,8-1,6mm	42.038.04/04	31.10.2021						
SW 90S CrMo2	X 0,8-1,6mm	11593.03	X 0,8-1,6mm	42.038.14/04	31.05.2022						
SW Hard 60											
SW NiCrMo13											
SW 410 NiMo											
SW 904L											
SW 2209 Duplex	X 0,8-1,6mm	12410.01	0,8-1,6	43.038.10	31.05.2022						
SW 2594 SUPER DUPLEX	X 0,8-1,6mm	13022.00									
SW 307 Si	X 0,8-1,6mm	12106.01	X 0,8-1,6mm	43.038.12	31.05.2022						
SW 308 LSi	X 0,6-1,6mm	11784.01	X 0,6-1,6mm	43.038.01	31.10.2021						
SW 309 LSi	X 1-1,6mm	11786.02									
SW 309 H											
SW 310											
SW 312											
SW 316 LSi	X 0,6-1,6mm	11787.01	X 0,6-1,6mm	43.038.02	31.10.2021						
SW 318 Si	X 0,8-1,6mm	11789.01	X 0,8-1,6mm	43.038.03	31.10.2021						
SW 347 Si											
SW 625	X 0,8- 1,6mm	12105.02									
SW NiTi											
SW NiCu											
SW NiFe55											
SW NiFe60											
SW 5183 Mg4,5Mn Premium	X 0,8-3,2mm	11796.00	X 0,8-1,6mm	61.038.02/06	31.10.2021	X1,0-1,6mm	28.03.2023	X -		X - 1,2-1,6mm	05.04.2019
SW 1450 99,5Ti	X 0,8-3,2mm	11833.00	X 0,8-1,6mm	61.038.10/06							
SW 3103 Mn1											
SW 4043 Si5			X 0,8-1,6mm	61.038.04/06	31.10.2021						
SW 4047 Si12			X 0,8-1,6mm	61.038.11/06							
SW 5087 Mg4,5MnZr	X 0,8-3,2mm	11832.01	X 0,8-3,2mm	61.038.09/06		X1,2-1,6mm/M21	28.03.2023			X 1,2-1,6mm	05.04.2019
SW 5183 Mg4,5Mn	X 0,8-3,2mm	11796.00	X 0,8-1,6mm	61.038.02/06	31.10.2021	X1,0-1,6mm	28.03.2023	X -	31.07.2019	X - 1,2-1,6mm	05.04.2019
SW 5356 Mg5	X 0,8-3,2mm	11794.00	X 0,8-1,6mm	61.038.03/06	31.10.2021	X0,8-2,4mm	28.03.2023	X -	31.07.2019		







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SW 5754 Mg3	X 0,8-2,4mm	11792.00	X 0,8-1,6mm	61.038.01/06	31.10.2021	X1,0-1,6mm	28.03.2023				
SW Cu											
SW CuAl8											
SW CuAl9Ni5											
SW CuAlBz9Fe											
SW CuNi10											
SW CuNi30											
SW CuSi2											
SW CuSi3											
SW CuSn1											
SW CuSn12											
SW CuSn6											
SW OF Cu											
Fülldrähte / flux cored wires											
FCW 70TC Metal	X 1,2-1,4mm	11756.00	X 1,2-1,4mm	42.038.09/07	31.10.2021			X 1,2-1,4mm /80/20 und CO2	30.01.2020		
FCW 71T Basic	X 1,2-1,6mm	11758.00	X 1,2-1,6mm	42.038.11/07	31.10.2021	X 1,2-1,6mm/M21	07.12.2022				
FCW 71T Rutile	X 1-1,6mm	11757.00	X 1-1,6mm	42.038.10/07	31.10.2021	X 1,2-1,6mm/M21	07.12.2022	X 1,2-1,4mm CO2	01.12.2019		
FCW 71T Rutile CO2											
FCW 81T Rutile Ni1											
FCW 71T Rutile 4											
FCW T 70C Metal											
FCW 111T NiMoCr											
FCW 71T Selfshield											
FCW 81T Rutile Mo	X 1,2-1,2mm	12113.01									
FCW 307 Rutile											
FCW 308 Rutile	X 1,2-1,6mm	12485.00									
FCW 309 LP Rutile	X 1,2-1,2mm	11830.01	X 1,2-1,2mm	43.038.09/07	31.05.2022			X 1,2mm/80/20	30.01.2020		
FCW 309 Rutile	X 1,2-1,6mm	11759.00	X 1,2-1,6mm	43.038.07/07	31.10.2021	X1,2-1,6mm/M21	07.12.2022	X 1,2-1,6mm/80/20 und CO2	30.01.2020		
FCW 316 LP Rutile	X 1,2-1,2mm	11831.01				X 1,2-1,6mm/ M21	07.12.2022				
FCW 316 Rutile	X 1,2-1,6mm	11760.00	X 1,2-1,6mm	43.038.08/07	31.10.2021	X 1,2-1,6mm/CO2/M21	07.12.2022	X 1,2-1,6mm /80/20 und CO2	30.01.2020		
FCW 625											
FCW NiCr82											
FCW COBALT 2											
FCW 316 METAL											
FCW Hard 300 GP											
FCW 450 CP											
FCW Hard 43 CGT											
FCW Hard 52 G											
FCW Hard 56 RP											
FCW Hard 58 GR											
FCW Hard 60 GR											
FCW Hard 63 G											
WIG-Schweißstäbe / TIG rods											
TR 70S G2											
TR 70S G3	X 1-4mm	11564.05	X 1,0-4mm	42.038.08/04	31.10.2021						
TR 70S G4											
TR 80S Ni1											
TR 80S NiCu											
TR 80S CrMo1	X 0,8-4mm	11565.02	X 0,8-4mm	42.038.06/04	31.10.2021						
TR 80S Mo	X 1-4mm	11566.03	X 1-4mm	42.038.07/04	31.10.2021						







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	 TÜV		 DB			 DNV / GL		 LR		 ABS	
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TR 90S CrMo2											
TR 90S CrMo2 VTi											
TR 90S CrMo91											
TR CrMo5											
TR 904L											
TR 410 NiMo											
TR 2209 Duplex	X 0,6-4mm	11791.01									
TR 2594 SUPER DUPLEX	X 1-4mm	13021.00									
TR 307 Si											
TR 308 LSi	X 1-4mm	11785.01	X 1-4mm	43.038.04	31.10.2021						
TR 309 LSi	X 1-4mm	12107.00									
TR 309 H											
TR 310											
TR 312											
TR 316 LSi	X 1-4mm	11788.01	X 1-4mm	43.038.05	31.10.2021						
TR 318 Si	X 1-4mm	11790.01	X 1-4mm	43.038.06	31.10.2021						
TR 347											
TR 625	X 1-4mm	12461.01									
TR NiCr82											
TR COBALT2											
TR COBALT1											
TR Tool 45 T											
TR TOOL 55 T											
TR NiFe55											
TR NiFe60											
TR NiCrMo											
TR 1450 99,5 Ti			X 1,2-4mm	61.038.10/06							
TR 3103 Mn1											
TR 4018 Si 7 Mg											
TR 4043 Si5			X 1,2-4mm	61.038.08/06	31.10.2021						
TR 4047 Si12			X 1,2-4mm	61.038.11/06							
TR 5087 Mg4,5MnZr			X 1,5-8mm	61.038.09/06		X 0,8-4,0mm/ I1 (Argon)	28.03.2023				
TR 5183 Mg4,5Mn	X1,5- 8mm	11797.00	X 1,2-4mm	61.038.06/06	31.10.2021	X 0,8-4,0mm/ I1 (Argon)	28.03.2023				
TR 5356 Mg5	X 1,5-8mm	11795.00	X 1,2-4mm	61.038.07/06	31.10.2021						
TR 5754 Mg3	X 1,5-8mm	11793.00	X 1,2-4mm	61.038.05/06	31.10.2021						
TR Cu											
TR CuAl8											
TR CuAl9Ni5											
TR CuAlBz9Fe											
TR CuNi10											
TR CuNi30											
TR CuSi2											
TR CuSi3											
TR CuSn1											
TR CuSn12											
TR CuSn6											
Autogenschweißstäbe / gas welding rods											
GFR R60	X 1,5-5mm	11563.02	X 1,6-5mm	70.038.01/04	31.10.2021						
Stabelektroden / stick electrodes											
SE 6010 CEL											

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SE 6013 RC	X 1,6-6mm	11341.01	X 2-6mm	10.038.03/01	31.10.2021			X -	30.01.2020		
SE 6013 RC blau	X 2-5mm	11369.00	X 2,5-6mm	10.038.08/01	31.05.2022						
SE 6013 RR	X 2- 5mm	11344.00	X 2-5mm	10.038.06/01	31.10.2021						
SE 6013 RRB	X 2,5 5mm	11342.01	X 2,5-5mm	10.038.04/01	31.10.2021			X -	30.01.2020		
SE 6013 RRC	X 2- 5mm	11343.00	X 2,5-5mm	10.038.05/01	31.10.2021						
SE 7016 BR	X 2,5-5mm	11339.01	X 2,5-6mm	10.038.01/01	31.10.2021						
SE 7018 BH5	X 2-6mm	11340.00	X 2,5-6mm	10.038.02/01	31.10.2021	X -2,0-5,0mm	07.12.2022	X -	30.01.2020		
SE 7018 Mo	X 2,5 6mm	11346.01									
SE 8018 CrMo1	X 2,5-6mm	11345.01	X 2,5-6mm	10.038.07/01	31.10.2021						
SE 9018 CrMo2											
SE 2209 Duplex											
SE 307											
SE 308 L	X 2-4mm	11570.02	X 2-4mm	30.038.01/02	31.10.2021						
SE 309 L											
SE 309 MoL	X 2-4mm	11571.02	X 2,5-4mm	30.038.02/02	31.10.2021						
SE 310											
SE 312			X 1,6-5mm	30.038.03/02	31.10.2021						
SE 316 L	X 2-4mm	11572.02	X 2-4mm	30.038.04/02	31.10.2021						
SE 316-L	X 2-5mm	12591.00	X 2-5mm	30.038.06/01	31.05.2022						
SE 318	X 2-4mm	11573.02	X 2-4mm	30.038.05/02	31.10.2021						
SE 347											
SE 625											
SE Fe3 350 GP											
SE HARD 600											
SE Hard 300 P											
SE Hard 350GP											
SE HARD 60											
SE Hard 61 GRZ											
SE Hard 68 CZ											
SE Hard 61 GTZ spezial											
SE Ni											
SE NiCr82											
SE NiFe											
UP-Schweißen / submerged arc welding											
SMA S2	X	12629.02	x 1,2 - 6,0mm	52.038.01/04	31.05.2022						
SMA S3Si	TÜV wird wenn überhaupt nur bei Bedarf beantragt, steht aber im Handbuch										
SMA 316L	X	12862.00									
FW AB 1 67	X mit Draht SMA S2	12583.01									
FW CS 1 63 DC	X mit Draht SMAS 316L	12862.00									